



CORNAGLIA®
MOVING FROM TOMORROW

Engineering and Innovation Center



ENGINEERING & INNOVATION CENTER

50 highly specialized engineers.

They are committed to the creation of **innovative solutions** according to the Cornaglia product development process, managed with the **APQP methodology** and **ISO-TS certified**:

- ▶ Analysis of the **customer needs**
- ▶ System design and **preliminary verification** with the aid of CAE (Computer-Aided Engineering) tools
- ▶ **In-house prototype** production
- ▶ Validation of the system through **engine tests** and **laboratory tests**



OVERVIEW

- Established in 1978
- Italy headquarter in Grugliasco-Villarbasse (TO), Italy
- 2.500 m²
- 40 people in 2022

Product Development Management

ENGINEERING



VIRTUAL
ANALYSIS (CAE)



PROTOTYPES



TESTING



PROJECT
QUALITY



INNOVATION



GLOBAL PRESENCE STRATEGY



INDIA

▶ New R&D Center
JV Mangla
Cor-Tubi (2024)

▶ R&D Center
JV LCAT



TURKEY

▶ R&D office



BRAZIL

▶ R&D office



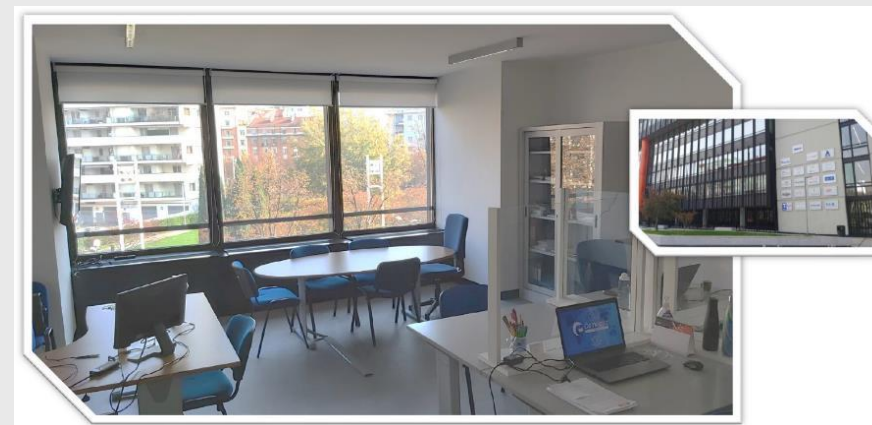
CHINA

▶ R&D office
(2024)



Engineering and Innovation Center Highlights

- 3,5% turnover spent in Research & Development
- 50 Patents filed in the last 10 years
- Dedicated team to Research and Market survey
- Research and Innovation Projects
- Link with main Italian and European Universities & Research Centers
- Agreement with Politecnico of Turin (since 2013) on:
 - Thesis support, internships and doctorates also targeted to recruitment
 - Partnership contracts for research projects
 - Participation of Cornaglia as Industrial Partner of Politecnico to calls for funded research projects
 - Cornaglia presence with its own Office within the Politecnico Campus



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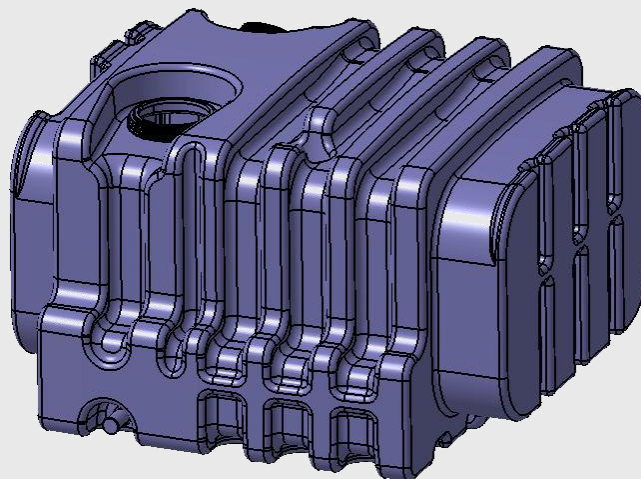
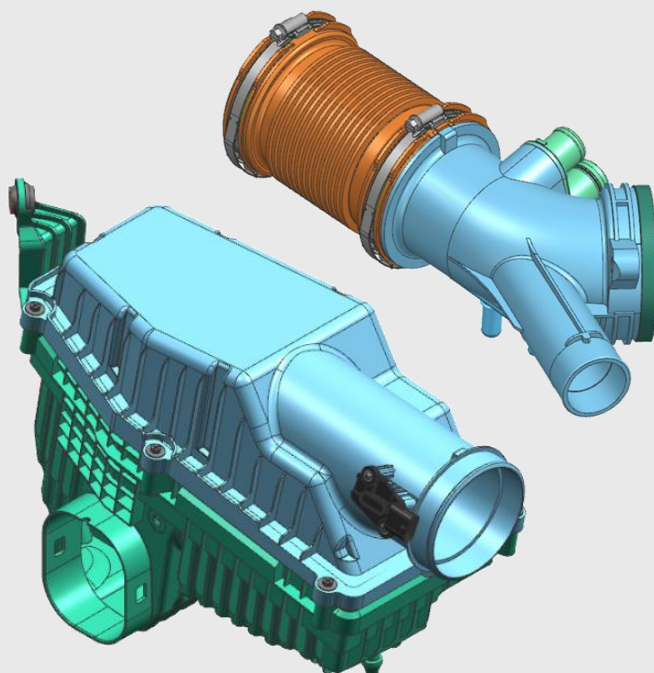
Cornaglia design capabilities and tools

Starting from customer input, Cornaglia designs its own full capabilities to tailor the products according to Customer expectations and targets.

CAD Tools:

- CATIA Release 5.27
- NX (Unigraphics) Release 19.19

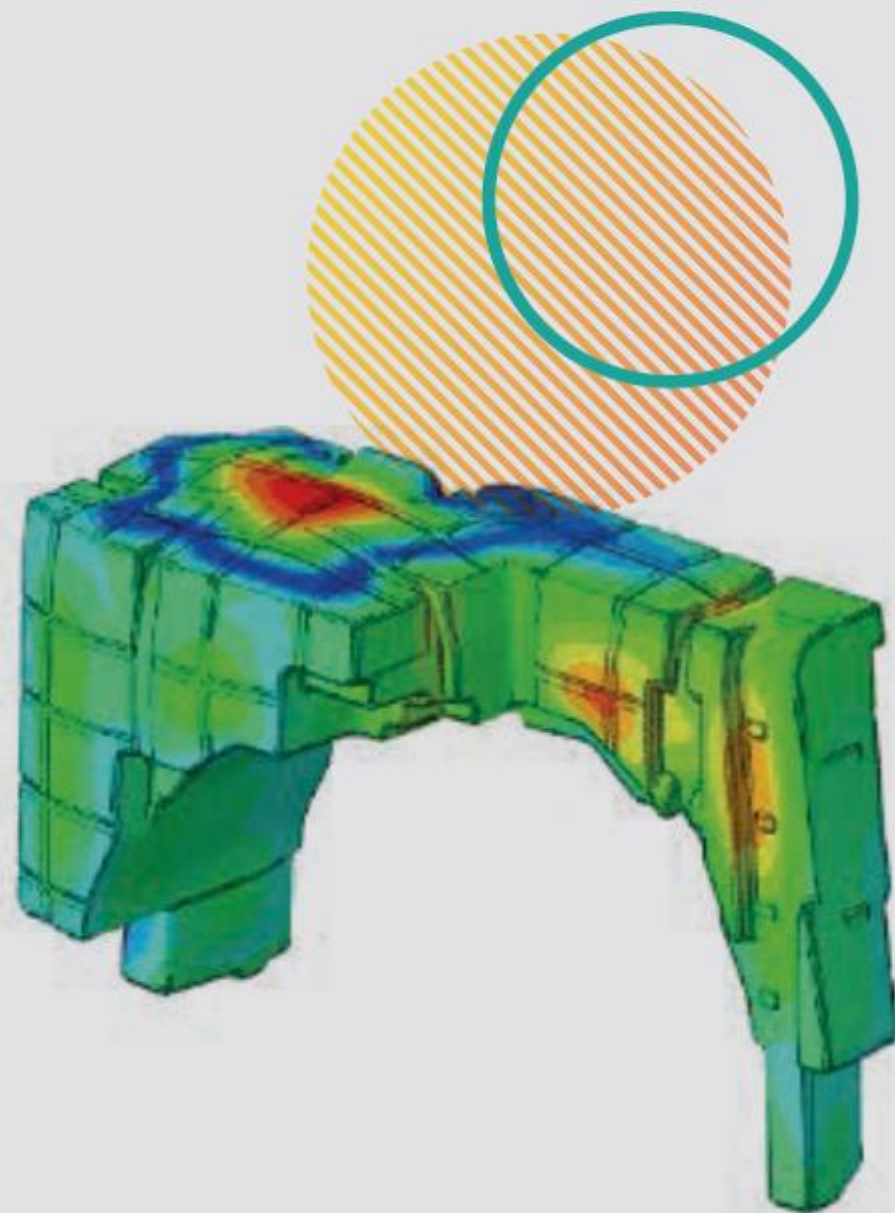
 **CATIA**
SIEMENS



CAE CAPABILITIES

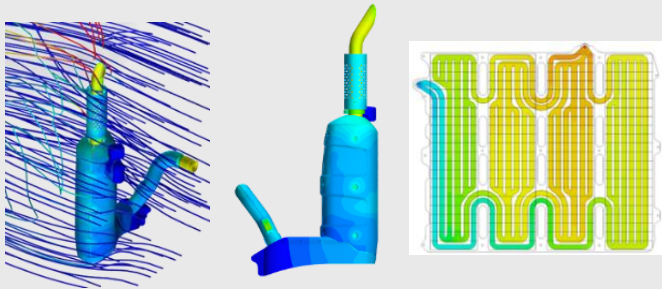
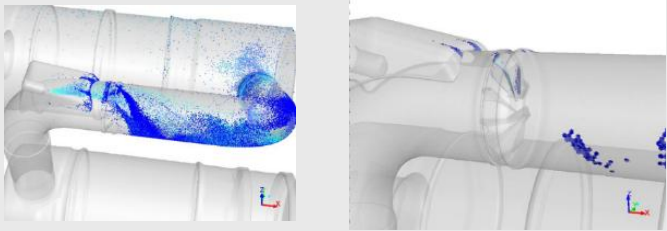
Full coverage of virtual simulation tasks for all product lines

- **Pre/Post-processing**
- **CFD Single-phase/Thermal**
- **CFD Multi-phase/Urea injection**
- **FEM Linear/Dynamic**
- **FEM Non-linear**
- **NVH 1-D Acoustic**
- **NVH Vibro-acoustic/Aero-acoustic**



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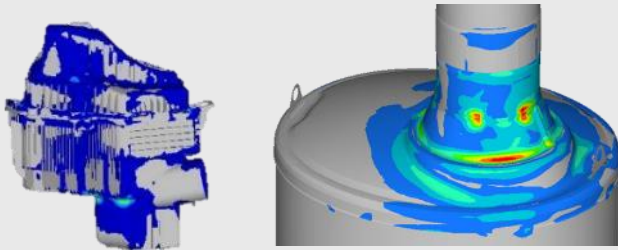

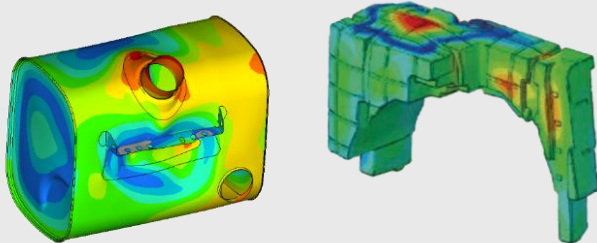
Cornaglia CAE capabilities and tools - CFD

Analysis	Solver	Output	Application
<p>CFD Single phase Thermal</p>	<p>SIEMENS STAR-CCM+</p> <p>Ansys</p>		<p>ATS Off-Road Tractor Battery Cooler</p>
<p>CFD Multi phase Urea injection</p>	<p>CONVERGE CFD SOFTWARE</p>		<p>ATS Off-Road Tractor</p>



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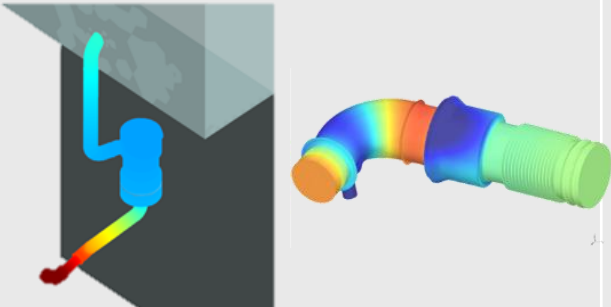

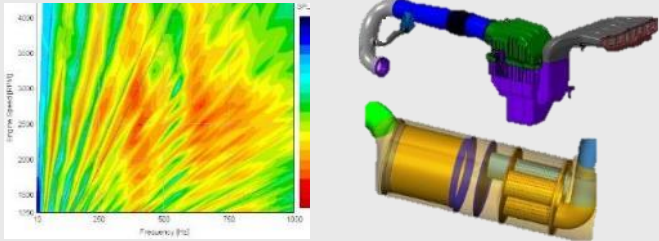
Cornaglia CAE capabilities and tools - FEM

Analysis	Solver	Output	Application
FEM Linear Dynamic	Nastran MSC Software		ATS/AIS On and Off-Road
FEM Non linear			ATS/Tank On-Off Road



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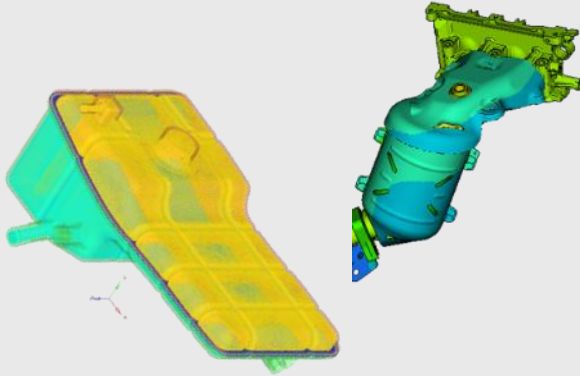





Cornaglia CAE capabilities and tools - NVH

Analysis	Solver	Output	Application
NVH Vibro acoustic Aero acoustic			ATS/AIS On and Off-Road
NVH 1D			ATS/Tank On-Off Road



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Cornaglia CAE - pre/post processing and collaborations

Analysis	Solver	Output	Application	Main Cooperation
Pre/Post Processing			ALL Application	  Gamma Technologies  BE ON D  



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Cornaglia Testing – Application fields

Cornaglia testing Lab own the expertise and own the facilities to perform following type of test:

- Fluidodynamic
- Filtration
- Skin temperature
- Acoustic
- Strain analysis
- Vibration
- Fatigue
- Environmental
- Leakage
- Compression and Tensile

Location: Villarbasse, Piedmont, ITALY



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Fluid Dynamics and Materials Laboratory

COLD FLOW BENCH



CLIMATIC TEST CHAMBER



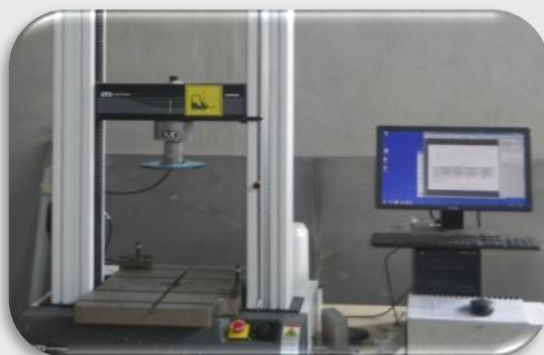
AGEING OVEN



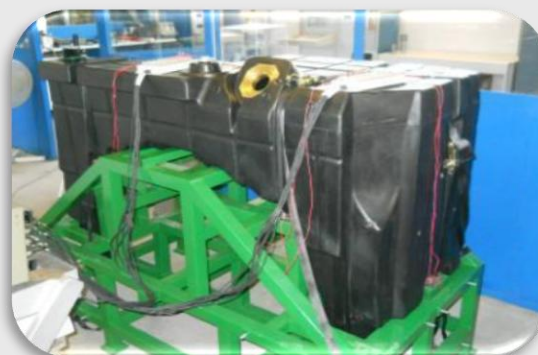
SALT SPRAY CELL



UTM



TANKS VALIDATION



LEAKAGE TEST



RAPID PROTOTYPING



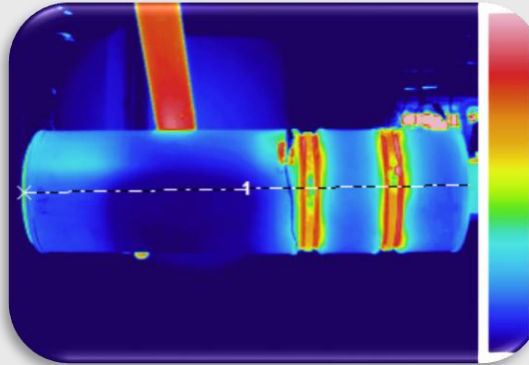
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NVH Laboratory

HOT FLOW BENCH



SKIN TEMPERATURE



HOT SHAKER



FATIGUE BENCH



TRANSMISSION LOSS



COLD SHAKER

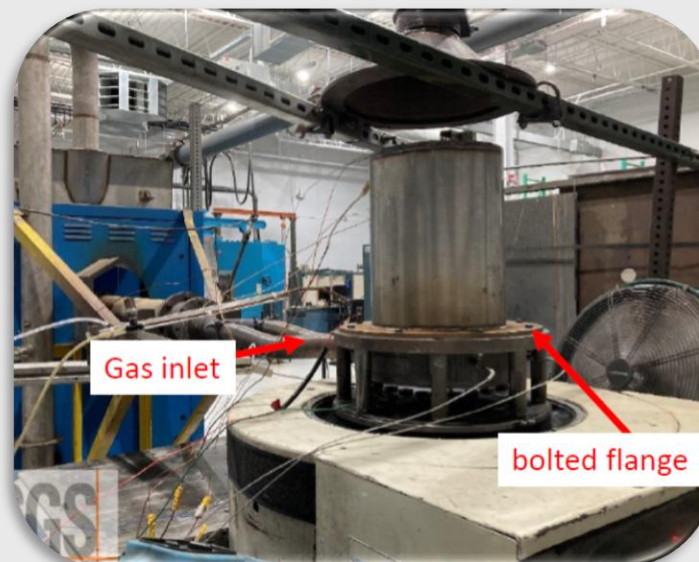


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Cornaglia Testing – External partnership for shaker/vibration testing

Collaboration with SGS to perform:

- PSD HOT and Cold fatigue test
- Canning vibration test in hot and cold condition



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Cornaglia Testing – External partnership for Urea testing



STSE Hot Flow Test Bench main features

The HotFlow Test Bench design focal points are:

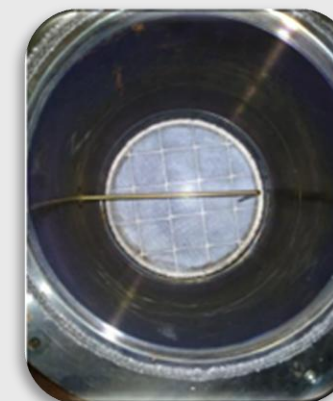
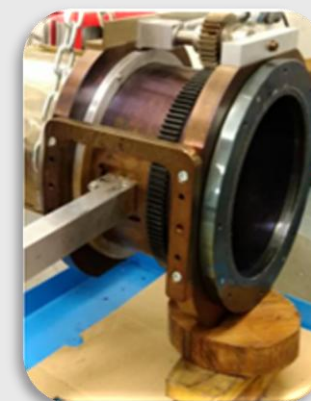
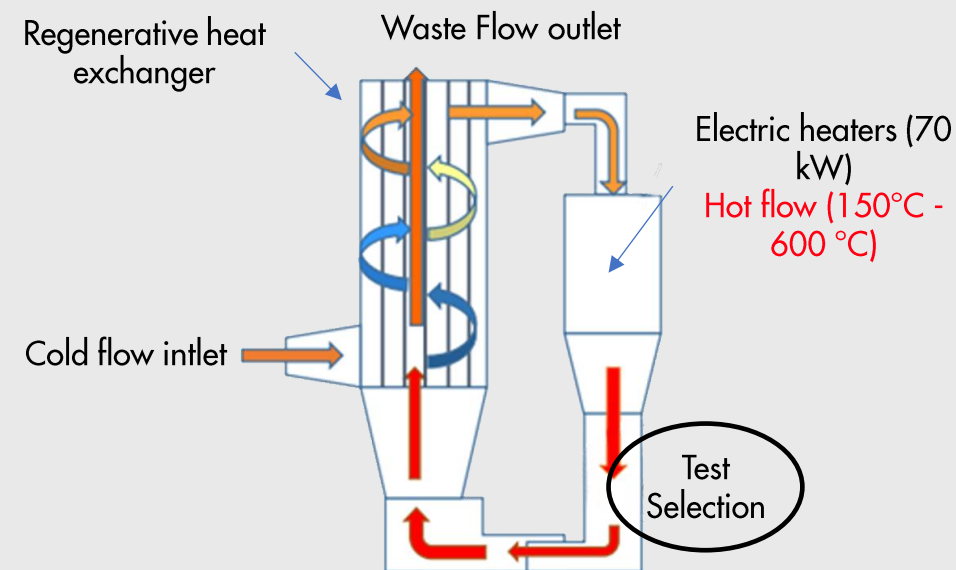
- 800 kg/h max mass flow rate @ 600 °C(*) max temperature.
- Electric heaters (70 kW) to obtain the required test reproducibility avoiding any residual combustion gas.
- Pure NO_x gas insertion system using separate NO and NO₂ pure bombs in order to guarantee a fully accurate and flexible NO_x composition.
- Test section designed in order to allow the installation of the complete exhaust line layout.

Regenerative configuration to reduce the input power.

Basic diagnostics applied:

- SCR converters characterization by gas analysis (conversion efficiency, ammonia slip, ammonia storage) using AVL Sesam i60 FTIR.
- Internal ammonia deposits evaluation by complete SCRF converter weighting
- Internal UWS spray imaging in realistic hot flow current (both fast shutter and high-speed)
- NH₃ and NO_x distribution and velocity local maps at the SCRF catalyst outlet sectioni using STSe Local GasSampler device.

(*) at the heating section exit; the actual temperature at the test section is design dependent



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